

Work Order ID 86007

86007

Page 1

June-19-12 1:54:42 PM

Item ID: D2512

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Lid 205/350

Start Date: 19/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 09/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/06/19

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2512	Rev E								
100	Weld per dwg A/R S.S. rod Batch: 1118161	0.00							
100	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1-Cut 3/4" x 3/4" square tubing as per Dwg D2512								
	2-Cut (4) D2236 From D3166-3								
	3-Drill holes in D2512-1 as per Dwg D2512 using Drill Jig DT8305								
	4-Weld as per Dwg D2512 using Welding Jig DT 9436								
	Deburr as required								
	INSTALL D2012-117 CLEVIS ONLY ON D130-701-041								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
110									
QC	Memo	0.00							
Quality Control									

(1x)

12.06.07

12.06.08

Work Order ID 86007

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June-19-12 1:54:42 PM

Item ID: D2512

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Basket Lid 205/350

Stop ***NS2***

Start Date: 19/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 09/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

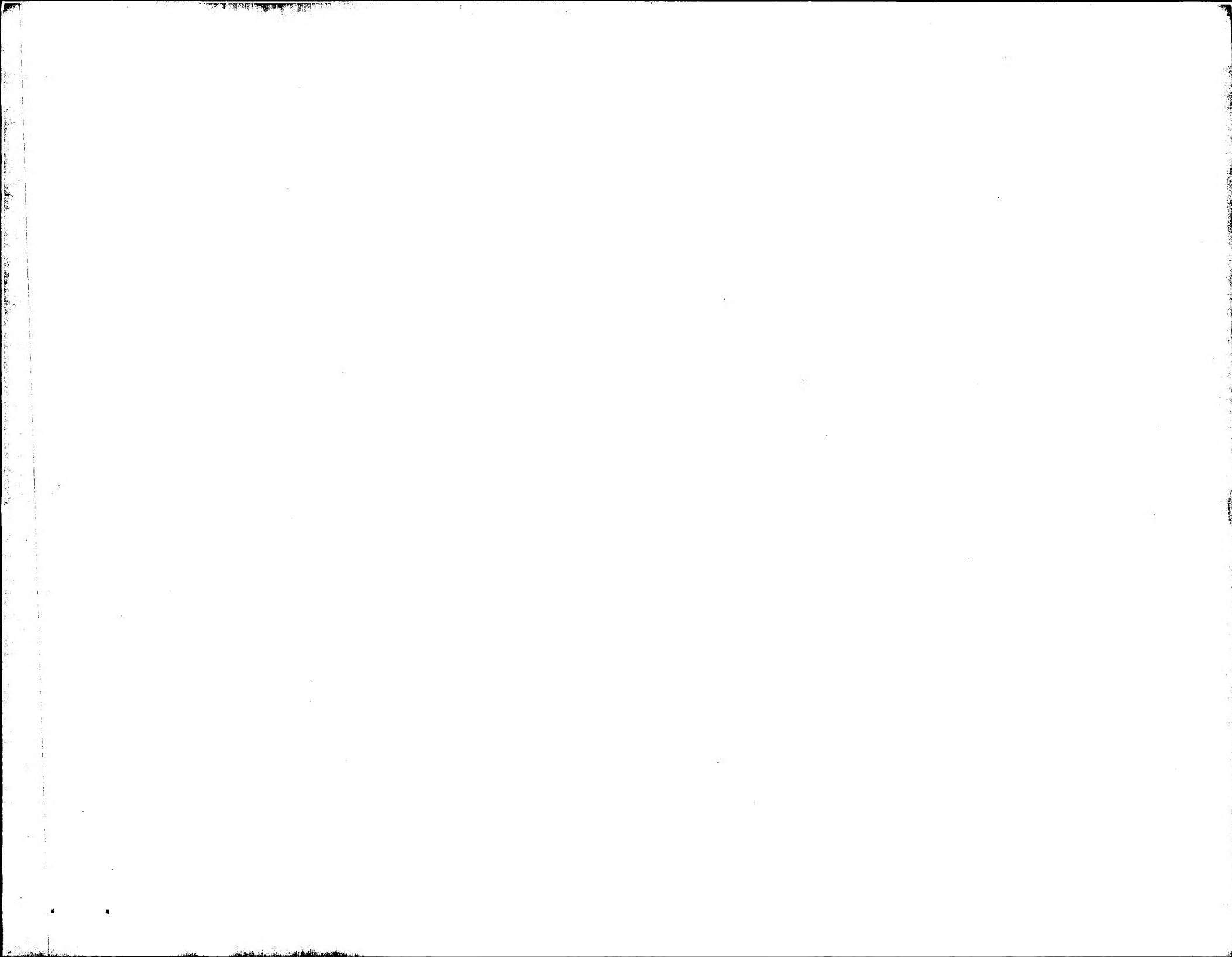
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									
125	Pressure Wash per QSI005 4.3	0.00							
125									
HandFinish	Memo	0.00							
Hand Finishing									

1 8 (SP) 12/06/28,



NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: Date:

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION <div> Rework <input type="checkbox"/> </div> <div> Scrap <input type="checkbox"/> </div> <div> Use-as-is <input type="checkbox"/> </div> <div> Work Order Update <input type="checkbox"/> </div>	AGAINST DEPARTMENT/PROCESS <div> <div> Skid-tube <input type="checkbox"/> </div> <div> Machining <input type="checkbox"/> </div> <div> Thermoforming <input type="checkbox"/> </div> <div> Large Fab <input type="checkbox"/> </div> </div> <div> <div> Crosstube <input type="checkbox"/> </div> <div> Small Fab <input type="checkbox"/> </div> <div> Finishing <input type="checkbox"/> </div> <div> Composite <input type="checkbox"/> </div> </div> <div> <div> Prod. Eng. Coord. <input type="checkbox"/> </div> <div> Rec/Store/Packaging <input type="checkbox"/> </div> <div> Supplier <input type="checkbox"/> </div> <div> Other <input type="checkbox"/> </div> </div> <div> <div> Engineering <input type="checkbox"/> </div> <div> Quality <input type="checkbox"/> </div> </div>
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[illegible]

FAULT CATEGORY

Landing Gear		Hardware		General	
<input type="checkbox"/>	Bending Passes Below Min	<input type="checkbox"/>	Breaking	<input type="checkbox"/>	Burrs
<input type="checkbox"/>	Centre Not Concentric to O/S	<input type="checkbox"/>	Missing	<input type="checkbox"/>	Contamination
<input type="checkbox"/>	Cracks	<input type="checkbox"/>	Size/Length	<input type="checkbox"/>	Cut Too Short
<input type="checkbox"/>	Crushed/Crimp at Bending	<input type="checkbox"/>	Spinning	<input type="checkbox"/>	Documentation/Data
<input type="checkbox"/>	Inspection Strip in Tube	<input type="checkbox"/>	Threading	<input type="checkbox"/>	Finish
<input type="checkbox"/>	Other	<input type="checkbox"/>	Wrong	<input type="checkbox"/>	Inspection Incomplete
<input type="checkbox"/>	Positioned Wrong			<input type="checkbox"/>	Inspection Unqualified
<input type="checkbox"/>	Ripples on Inner Bend			<input type="checkbox"/>	Instructions Incomplete/Unclear
<input type="checkbox"/>	Torque Waves in Extrusion	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Jigs/Fixtures/Tooling
<input type="checkbox"/>	Turning Sequence	<input type="checkbox"/>	Misaligned	<input type="checkbox"/>	Kit Incorrect
<input type="checkbox"/>	Wave/Twist in Tube	<input type="checkbox"/>	Ovalized	<input type="checkbox"/>	Kit Missing
		<input type="checkbox"/>	Over/Undersized		
		<input type="checkbox"/>	Too Many		
				<input type="checkbox"/>	Maintenance
				<input type="checkbox"/>	Mislabeled
				<input type="checkbox"/>	Off-Set
				<input type="checkbox"/>	Orientation Misread
				<input type="checkbox"/>	Out of Calibration
				<input type="checkbox"/>	Out of Sequence
				<input type="checkbox"/>	Outside Dimensions
				<input type="checkbox"/>	Over/Under tolerance
				<input type="checkbox"/>	Part Lost
				<input type="checkbox"/>	Part Moved
				<input type="checkbox"/>	Raw Material
				<input type="checkbox"/>	Set-up
				<input type="checkbox"/>	Supplier
				<input type="checkbox"/>	Temperature/Cure
				<input type="checkbox"/>	Weld
				<input type="checkbox"/>	Wrong Stock Pulled
				<input type="checkbox"/>	Other

Work Order ID 86007

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Page 3

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Item ID: D2512

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Basket Lid 205/350

Start Date: 19/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 09/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

130

Powdercoat

Memo

0.00

Powder Coating

1- Plug holes in D2581 and in D2327-I bushing prior to Powdercoat

1ST COAT:

START TIME: 1h45

OVEN TEMPERATURE: 400°F

FINISH TIME: 2h15

M120222.

2ND COAT:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1 X (2P) 12/06/28.

140

HandFinishing

0.00

140

HandFinish

Memo

0.00

Hand Finishing

Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4
Batch: 121613.

1 12-6-29.

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Item ID: D2512

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Basket Lid 205/350

Start Date: 19/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 09/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150 QC3- Inspect Part Finish

0.00

150

QC

Memo

0.00

Quality Control

160

Identify as per dwg & Stock Location: D350-607-041A.

86012.

160

Packaging

Memo

0.00

Packaging

1 ϕ 12-6-29

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

12/7/4
12-06-29

Picklist Print

June-19-12 1:54:46 PM

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Work Order ID: 86007

86007

Parent Item: D2512

D2512

Parent Item Name: Basket Lid 205/350

Start Date: 19/06/2012

Required Date: 09/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

Rev IPP:M03.01.31 AddedD2012-117forD130-701-041KJ/RF
 IPP Rev:N06.04.05 Added level21 EC
 IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM
 VERIFIED BY:DD
 IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC
 IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified
 by:EC IPP Rev:R
 10.06.29 added pressure wash DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2012-117		Manufactured	No			100	Each	35.0000	2	2			
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

D2012-117

Clevis

Location

Loc Qty

Loc Code

WA005

35

55729

4

69890

31

*** ONLY APPLICABLE ON D130-701-041 -IF
 NOT USED, PLEASE MARK N/A ***

D2232-1		Manufactured	No			100	Each	12.0000	2	2			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

D2232-1

Basket Hinge

Location

Loc Qty

Loc Code

WA

12

78992

10

79472

2

D2327-1		Manufactured	No			100	Each	29.0000	2	2			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

D2327-1

Spacer Bushing

Location

Loc Qty

Loc Code

WA005

29

69728

3

73692

26

Picklist Print

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Page 2

Work Order ID: 86007

Parent Item: D2512

Parent Item Name: Basket Lid 205/350

86007

D2512

Start Date: 19/06/2012

Required Date: 09/07/2012

Start Qty: 1.00

Required Qty: 1.00

D2506 Manufactured No

100 Each 14.0000 1 1

D2506

Label Plate

**

12.06.26

Location

Loc Qty

Loc Code

WA006

14

79197

3

82705

11

1x

D2581 Manufactured No

100 Each 37.0000 2 2

D2581

Mounting Bracket

**

12.06.26

Location

Loc Qty

Loc Code

WA

5

82506

2

83230

3

WA005

32

70766

2

81253

1

82897

29

2x

D3166-3 Manufactured No

100 Each 1.4420 1 1

D3166-3

Basket Hoop

**

B84713 12.06.26

Location

Loc Qty

Loc Code

WA

0.8632

81578

0.8632

WA007

0.5788

77294

0.5788

Picklist Print

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Work Order ID: 86007

Parent Item: D2512

Parent Item Name: Basket Lid 205/350

86007

D2512

Start Date: 19/06/2012

Required Date: 09/07/2012

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100 sf

550.6152

18

18.94737

M304FX0 75-16F

Expanded Metal Flat SS

**

1122138 *SW* 12.07.03

Location

Loc Qty

Loc Code

WA

4.9094

121738

4.9094

WA035

545.7057637

117197

102.9036

120917

101.57273

121521

0.00013372

121849

21.2293

122080

320

M304TS0.750W.065

Purchased

No

100 f

1,384.916

43.5804

45.87411

M304TS0 750W 065

304 SQ Tube .75x.75x.065W

**

SW 12.06.26

Location

Loc Qty

Loc Code

MAT

1000

112398

0

122051

1000

MAT017

343.9169370

120267

26.9468670

120633

316.97007

MAT018

41

7636

41

49

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:25%;">Skid-tube <input type="checkbox"/></td> <td style="width:25%;">Crosstube <input type="checkbox"/></td> <td style="width:25%;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="width:25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>		Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Supplier <input type="checkbox"/>																
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Other <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unauthorized <input type="checkbox"/>									

FAULT CATEGORY

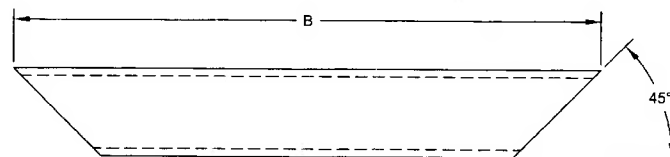
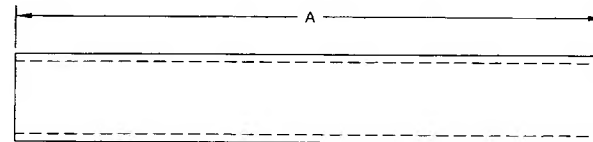
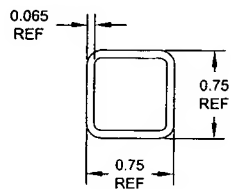
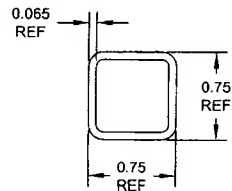
Landing Gear	Hardware	General
<input type="checkbox"/> Bending Passes Below Min	<input type="checkbox"/> Breaking	<input type="checkbox"/> Burrs
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> Missing	<input type="checkbox"/> Contamination
<input type="checkbox"/> Cracks	<input type="checkbox"/> Size/Length	<input type="checkbox"/> Cut Too Short
<input type="checkbox"/> Crushed/Crimp at Bending	<input type="checkbox"/> Spinning	<input type="checkbox"/> Documentation/Data
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Threading	<input type="checkbox"/> Finish
<input type="checkbox"/> Other	<input type="checkbox"/> Wrong	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Positioned Wrong		<input type="checkbox"/> Inspection Unqualified
<input type="checkbox"/> Ripples on Inner Bend	Drill Holes	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Misaligned	<input type="checkbox"/> Jigs/Fixtures/Tooling
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Kit Incorrect
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Over/Undersized	<input type="checkbox"/> Kit Missing
	<input type="checkbox"/> Too Many	
		<input type="checkbox"/> Maintenance
		<input type="checkbox"/> Mislabeled
		<input type="checkbox"/> Off-Set
		<input type="checkbox"/> Orientation Misread
		<input type="checkbox"/> Out of Calibration
		<input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Lost
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Raw Material
		<input type="checkbox"/> Set-up
		<input type="checkbox"/> Supplier
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

PARTS LIST FOR D2512 BASKET LID ASSEMBLY

PART NO	QUANTITY	LENGTH A	LENGTH B	DESCRIPTION
D2512-1	2	—	25.50	RIB
D2512-3	2	—	95.30	RIB
D2512-5	6	30.84	—	RIB
D2512-7	3	30.63	—	RIB
D2232-1	2	N/A	N/A	HINGE PLATE
D2236	4	N/A	N/A	RIB
D2327-1	2	N/A	N/A	BUSHING
D2506	1	N/A	N/A	LABEL PLATE
D2581	2	N/A	N/A	MOUNTING BRACKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86007 MCLJ
12/06/19

RELEASED
08-06-21/19

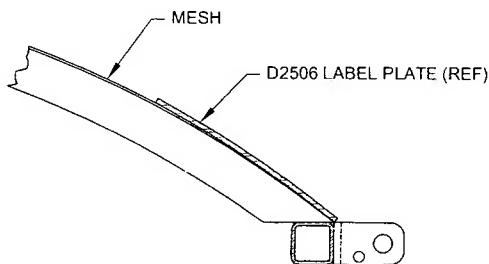


D2512-1/-3/-5/-7 NOTES:

- 1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING
REF. DART SPEC M304TS0.750W.065
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST

E	INCORPORATED D1 & D2. MATERIAL FOR -1, -3, -5, & -7 WAS 0.060 WALL. SHT 3 ZN C4 TOLERANCE REMOVED FROM 95.30 DIM. DRAWING TRANSFERRED TO "B" FORMAT AND UPDATED TO CURRENT STANDARDS. SHT 3 VIEWS INVERTED FOR CLARITY. SHT 2 MESH MATERIAL CALLOUT UPDATED.	AJS	08.06.17
D	CHANGE HINGE	CP	01.04.19
C	REMOVE DOUBLE SKIN SECTION, ADDED MEMBERS. INCORP DEO 9074	DS	99.07.06
B	ADDED LATCH CHANNEL & LABEL PLATE	BW	96.05.24
A	NEW ISSUE	BW	95.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D2512	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BASKET LID ASSEMBLY (350/212)	NTS
DATE	08.06.17	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

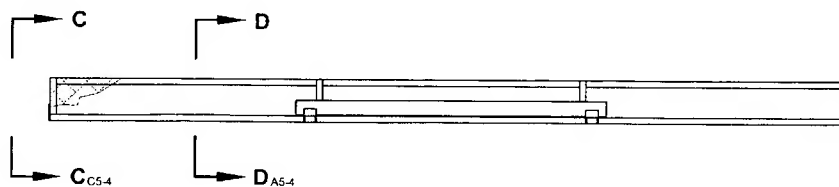
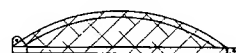
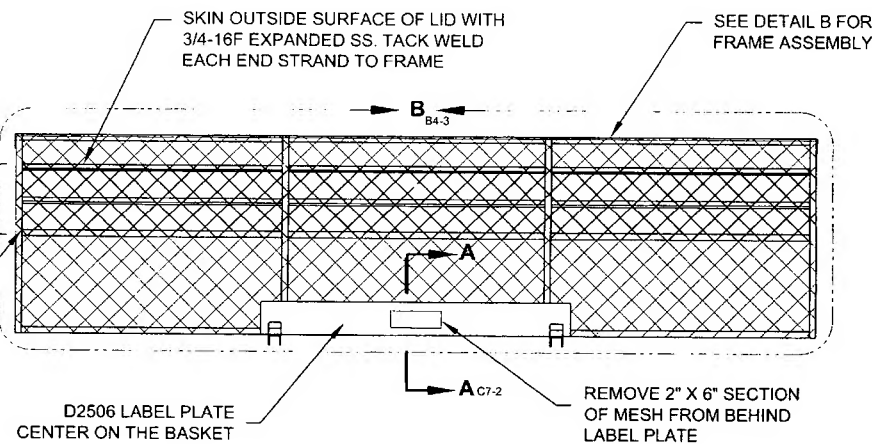
86007



SECTION A-A_{B3-2}
(ROTATED 90° CCW)

FINISH THIS SECTION ALONG
ENTIRE LENGTH PER NOTE 3
AFTER POWDER COAT.

TACK WELD MESH TO FRAME
AT EVERY AVAILABLE LOCATION
IN AREA TO BE ANTI-SKIDDED



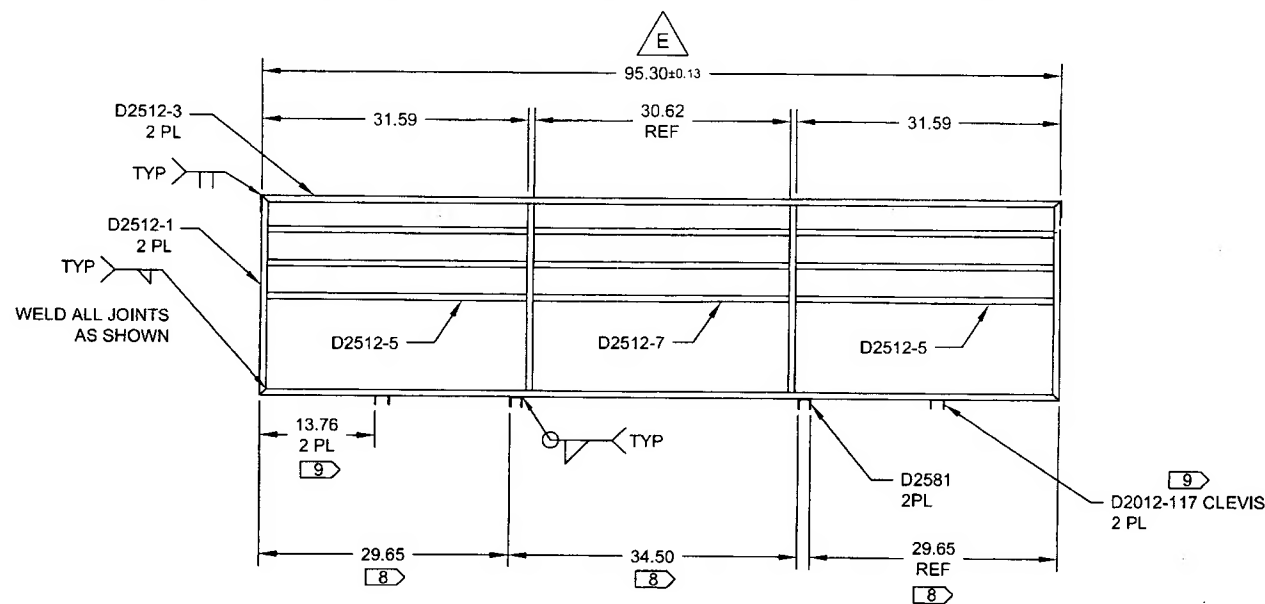
D2512 BASKET LID ASSEMBLY NOTES:

- 1) MESH MATERIAL: 3/4-16F EXPANDED SS
REF DART SPEC M304EX0.75-16F
- 2) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) SPRAY PAINT BLACK INSIDE SURFACE
APPLY BLACK ANTI-SKID TO OUTSIDE SURFACE PER DART QSI 005 4.4
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: N/A
- 9) WELD PER DART QSI 004

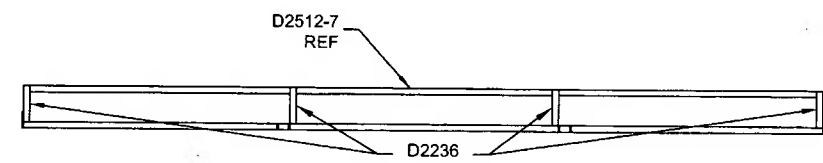
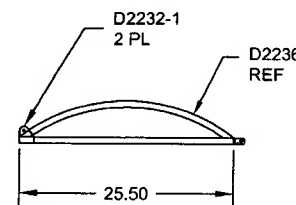
RELEASED
08.06.17

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D2512	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BASKET LID ASSEMBLY (350/212)	NTS
DATE	08.06.17	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

86007



DETAIL B C3-2
FRAMEWORK ONLY SHOWN FOR CLARITY



RELEASED
08.06.17

- NOTES:**
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A
 - 8) LOCATE IN CONJUNCTION WITH ADJACENT D2581 ON BASKET BASE ASSEMBLY
 - 9) FOR D130-701-041 ONLY

DESIGN	BW	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D2512	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BASKET LID ASSEMBLY (350/212)	NTS
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D2232-1
HINGE PLATE
(TYP BOTH ENDS)

TRIM MESH AS REQUIRED
TO ALLOW D2232-1 HINGE PLATE
TO SIT FLUSH ON FRAME

DRILL 3/8 HOLE AND
INSTALL D2327-1 USING
CLOSEST SPACE IN
EXPANDED METAL
FOR HOLE LOCATION
BOTH ENDS

DETAIL E

8.00

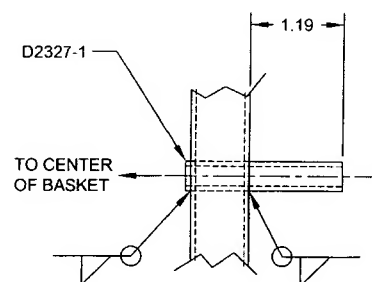
VIEW C-C SIMILAR BOTH END RIBS A5-2

4.00
2X 3 PL

EXPANDED METAL

CL

SECTION D-D SAME BOTH CENTER RIBS A4-2



DETAIL E C6-4

RELEASED
08-06-17

DESIGN	BW	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
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